



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5404-1
Job Sheet 181272



Part No: D5404-1

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEETS 3,4 IPP REV:A 16.03.23 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	6 pcs	8/31/18	8/31/18	0.00	3.73	Waterjet1		SC 8/13/18
110	QC	6 pcs	8/31/18	8/31/18	0.00	0.00	QC2 Waterjet-4		SC 8/13/18
120	QC	6 pcs	8/31/18	8/31/18	0.00	0.00	QC8-6		SEP 06 2018 68
130	Brake NC	6 pcs	8/31/18	8/31/18	0.23	2.17	Brake NC 1		9-89
140	QC	6 pcs	8/31/18	8/31/18	0.00	0.00	QC5		OCT 05 2018 68
150	Packaging	6 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	6 Ea	8/31/18	8/31/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	24.9000 sf (4.15 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	25	148	0

Part Specifications

Specifications could not be found.

Plex 8/8/18 11:42 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐																																							
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval Completed By _____ Hand / Supervisor Approval Verification _____ QA Coordinator Approval _____																																					
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DART AEROSPACE
 Container No: S107580
 Part: D5404-1
 Job No: 181272
 Serial No/ Batch: S107580
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's
 Date: 09/02/18

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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

DART AEROSPACE LTD		Work Order:	181272
Description: Plate		Part Number:	D5404-1
Inspection Dwg: D5404	Rev: A	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0,13	+/- 0,030	0,132			VSC-01	
0,50	+/- 0,030	0,504			Tape	
1,00	+/- 0,030	1,012				
0,75	+/- 0,030	0,754				
0,75	+/- 0,030	0,753				
2,70	+/- 0,030	2,706				
0,78	+/- 0,030	0,785				
91,56	+/- 0,030	91,56				
90,55	+/- 0,030	90,55				
83,00	+/- 0,030	83,00				
77,75	+/- 0,030	77,75				
72,25	+/- 0,030	72,25				
68,25	+/- 0,030	68,25				
67,00	+/- 0,030	67,00				
65,55	+/- 0,030	65,55				
64,74	+/- 0,030	64,74				
63,93	+/- 0,030	63,93				
2,20	+/- 0,030	2,207				
1,48	+/- 0,030	1,488				
0,625	+0,008 -0,001	0,626				
0,516	+0,008 -0,001	0,517				
5,223	+/- 0,010	5,227				
6,32	+/- 0,030	6,325				
55,75	+/- 0,030	55,75				
52,50	+/- 0,030	52,50				
48,50	+/- 0,030	48,50				
44,50	+/- 0,030	44,50				
39,50	+/- 0,030	39,50				
35,50	+/- 0,030	35,50				

Measured by: SC	Checked by: 68	QC Inspector: 68
Date: 18/09/02	Date: 9-89	Date: 9-89

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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